# FABRICATION OF RUBBER CRUMB IN POLYMER COMPOSITE MATERIAL

#### PROJECT REPORT

submitted by

# BIPIN K (SNC19ME008) JASIN P (SNC19ME010) NITHIN A (SNC19ME014) SANDESH K DINESH (SNC19ME016)

to

#### The APJ Abdul Kalam Technological University

in partial fulfilment of the requirements for the award of the Degree

of

Bachelor of technology in Mechanical Engineering



# **Department of Mechanical Engineering**

Sree Narayana Guru College of Engineering and Technology

Payyannur, Kannur

JUNE 2023

1

#### DECLARATION

I undersigned hereby declare that the project report ("FABRICATION OF RUBBER CRUMB IN POLYMER COMPOSITE MATERIAL"), submitted for partial fulfilment of the requirements for the award of degree of Bachelor of Technology of the APJ Abdul Kalam Technological University, Kerala is a Bonafede work done by me under supervision of (Asst.Prof.DIVYATHEJ M.V)This submission represents my ideas in my own words and where ideas or words of others have been included, I have adequately and accurately cited and referenced the original sources. I also declare that I have adhered to ethics of academic honesty and integrity and have not misrepresented or fabricated any data or idea or fact or source in my submission. I understand that any violation of the above will be a cause for disciplinary action by the institute and/or the University and can also evoke penal action from the sources which have thus not been properly cited or from whom proper permission has not been obtained. This report has not been previously formed the basis for the award of any degree, diploma or similar title of any other University.

Place:

Date:

Signature

Dr. LEENAAV PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

2

## DEPARTMENT OF MECHANICAL ENGINEERING



## CERTIFICATE

This is to certify that the report entitled 'FABRICATION OF RUBBER CRUMB IN POLYMER COMPOSITE MATERIAL "submitted by 'BIPIN K (SNC19ME008), JASIN P (SNC19ME010), NITHIN A (SNC19ME014), SANDESH K DINESH (SNC19ME016)' to the APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degree of Bachelor of Technology in (8<sup>th</sup> semester) is a Bonafede record of the project work carried out by him/her under my/our guidance and supervision. This report in any form has not been submitted to any other University or Institute for any purpose.

3

Internal Superviso

UG Coordinator

External Supervisor(s)

(If any)

F THE DEPT

#### ACKNOWLEDGEMENT

We are grateful to the co-operation and constant encouragement by our Head of the Department Prof.JACOB THOMAS and project coordinator Asst.Prof. RAHUL A.M. their regular suggestions made our work easy and proficient. We would like to express our profound gratitude to our guide Asst.Prof. DIVYATHEJ M V, for his/her invaluable support, encouragement, supervision and useful suggestions throughout this project work. Their moral support and continuous guidance enabled us to complete our work successfully. We wish to express our appreciation to all the staff members of ME department of our college who helped to overcome our doubts in doing this project.

We are heavily indebted to our Principal **Dr. LEENA AV** for his/her constant inspiration assistance throughout the project. We wish to thank our parents for their undivided support and interest who inspired us and encouraged us to go our own way.

We are grateful to the staffs at 'NIT CALICUT' who helped us for the material testing, Mr. Naushad and Mr. Akshay.

4

## ABSTRACT

Despite technological developments, modern methods for the disposal of end-of-life tires most often involve either their incineration in cement kilns or the destruction of tires in special landfills, demonstrating a lack of sustainable recycling of this valuable material. The fundamental role of recycling is evident, and the development of high-efficiency processes represents a crucial priority for the European market. Therefore, the investigation of end-of-life rubber processing methods is of high importance for both manufacturers and recyclers of rubber materials. In this paper, we review existing methods for processing of end-of-life tires, in order to obtain rubber crumb, which can later be used in the production of new industrial rubber goods and composites. We consider processes for separating end-of-life tires into fractions (in terms of types of materials) using chemical, mechanochemical, and mechanical methods to process the materials of used tires, in order to obtain crumb rubber of various fractions and chemical reactivities.

5

KEYWORDS: Recycling, Tires, Rubber Crumbs, hardness, tensile, resin, fibreglass

# **TABLE OF CONTENTS**

CONTENTS	PAGE
ş	NO
ACKNOWLEDGEMENT	4
ABSTRACT	5
LIST OF TABLES	8
LIST OF FIGURES	9
CHAPTER 1 INTRODUCTION	10
1.1 INTRODUCTION	10
1.2 COMPOSITE MATERIALS	12
1.2.1 HISTORY OF COMPOSITE MATERIALS	
1.2.2 THE REASON FOR THE CONSUMPTION OF COMPOSITE	S
1.2.3BASIC CONCEPTS OF COMPOSITES	
1.2.4 ADVANTAGES OF COMPOSITE MATERIALS	
1.2.5 PARTICLE REINFORCED COMPOSITES	
1.2.6 POLYMER COMPOSITES (FIBRE REINFORCED)	
CHAPTER 2 LITERATURE SURVEY	18
2.1 LITERAUTRE SURVEY	18
2.2 SCOPE OF THE PROJECT	24
CHAPTER 3 MATERIALS AND METHODS	25
3.1 MATERIALS	25
3.1.1 EPOXY RESIN	
3.1.2 RUBBER CRUMB POWDER	
3.1.3 HARDNER	
3.1.4 RELEASING AGENT	
3.2 FABRICATION OF COMPOSITE	28
3.3 HAND LAYUP METHOD	28
6	deen
	Dr. LEENA A V PRINCIPAL

SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR 3.3.1 PROCEDURE FOE HAND LAY UP TECHNIQUE

3.4.1 RELATION BETWEEN STRESS AND STRAIN

3.4.1.2 FRACTURE CHARACTERESTICS OF THE TESTED SPECIMEN

3.4.2 FLEXURAL TEST

3.4.3 IMPACT TEST

3.4.3.1 IZOD IMPACT ENERGY DETERMINATION

3.4.3.2 FACTORS THAT INFLUENCE IZOD IMPACT ENERGY

3.4.3.3 TRANSITION FROM DUCTILE TO BRITTLE

**3.4.4 HARDNESS TEST** 

3.3 MECHANICAL TESTING		30
CHAPTER 4 DISCUSSION AND RESULTS		41
4.1 COMPOSITE'S TENSILE STRENGTH	.:	41
4.2 COMPOSITE'S FLEXURAL STRENGTH		41
4.3 COMPOSITE'S IMPACT STRENGTH		42
4.4 HARDNESS TEST		43
4.5 DISCUSSION		43
CHAPTER 5 CONCLUSION		44
REFERENCES		45

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

e.

# LIST OF TABLES

NO TITLE		PAGE NO
1.1 NATURAL FIBER'S PHYSICAL PROPERTIES		16
4.1 TENSILE TEST RESULT	1 	41
4.2 FLEXURAL TEST RESULT		42
4.3 IMPACT TEST RESULT	1	42
4.4 HARDNESS TEST RESULT		43

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

0.000

8

# LIST OF FIGURES

NO TITLE		PAGE NO
3.1 EPOXY RESIN		26
3.2 RUBBER POWDER	<i>b</i>	26
3.3 POLISHING WAX		27
3.5 HAND LAYUP TECHNIQUES		29
3.6 HAND LAY EXPERIMENTAL SETUP		29
3.7 TENSILE SPECIMENS STANDERD		32
3.8 STRESS-STRAIN RELATIONSHIP		33
3.9 CUP AND CONE FRACTURE		35
3.10 FLEXURAL TEST SETUP		35
3.11 SCHEMATIC OF THE IMPACT TEST		38

# HYBRID VEHICLE BY USING NON-CONVENTIONAL ENERGY SOURCES

#### PROJECT REPORT

submitted by

# SREEHARI S NAMBIAR (SNC19ME017)

## ASWANTH C (SNC19ME006)

#### MRIDUL C (SNC19ME013)

to

The APJ Abdul Kalam Technological University

in partial fulfilment of the requirements for the award of the Degree

of

Bachelor of Technology

In

Mechanical Engineering



# **Department of Mechanical Engineering**

Sree Narayana Guru College of Engineering and Technology,

Payyannur

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

2023

1

## DECLARATION

I undersigned hereby declare that the project report ("HYBRID VEHICLE BY USING NON-CONVENTIONAL ENERGY SOURCES"), submitted for partial fulfilment of the requirements for the award of degree of Batchelor of Technology of the APJ Abdul Kalam Technological University, Kerala is a Bonafede work done by me under supervision of Mr. JISHNU NAMBOODIRI V N, asst. prof department of mechanical engineering. This submission represents my ideas in my own words and where ideas or words of others have been included, I have adequately and accurately cited and referenced the original sources. I also declare that I have adhered to ethics of academic honesty and integrity and have not misrepresented or fabricated any data or idea or fact or source in my submission. I understand that any violation of the above will be a cause for disciplinary action by the institute and/or the University and can also evoke penal action from the sources which have thus not been properly cited or from whom proper permission has not been obtained. This report has not been previously formed the basis for the award of any degree, diploma or similar title of any other University.

Place:

Date:

Signature

Mrig

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

2

## DEPARTMENT OF MECHANICAL ENGINEERING



## CERTIFICATE

This is to certify that the project report entitled "HYBRID VEHICLE BY USING NON-CONVENTIONAL ENERGY SOURCES" submitted by SREEHARI S NAMBIAR (SNC19ME017),ASWANTH C (SNC19ME006), MRIDUL C (SNC19ME013), to the APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degree of Bachelor of Technology in (8<sup>th</sup> semester) is a Bona fide record of the project work carried out by him/her under my/our guidance and supervision. This report in any form has been submitted to any other University or Institute for any purpose.

Project Coordinator

Supervisor

THE DEPT

# ACKNOWLEDGEMENT

We would like to extend our gratitude to everyone who helped us in the completion of this project. We express our sincere gratitude to our Management SREE BHAKTHI SAMVARDHINI YOGAM, TALAP, KANNUR for having us provided with all the facilities required for the success of this presentation. We would like to express our sincere gratitude to our Principal Dr. LEENA A V for providing the necessary tools. We are greatly obliged to Mr. JACOB THOMAS, Head of the Department of ME and project coordinator Mr. RAHUL A.M, Asst.prof department of mechanical engineering for giving us this opportunity and encouragement throughout the presentation. We would like to thank our guide, Mr. JISHNU NAMBOODIRI V N, Assistant Professor, Department of ME, Sree Narayana Guru College of Engineering and Technology, Payyanur for his great support and guidance. We, on this occasion, remember the valuable suggestions and constructive criticism from our teachers which were inevitable for the successful completion of our project.

- 4 -

Thank you SREEHARI S NAMBIAR ASWANTH C MRIDUL C

## ABSTRACT

This paper proposes a Hybrid Electric Vehicle (HEV) system which solves the major problems of fuel and pollution. We need renewable energy in our world today, since we will soon exhaust the nonrenewable sources that we use. Wind energy is a clean and sustainable natural resource that has yet to be fully utilized in the automotive industry. Also, the sun is probably the most reliable source of renewable energy available today. The hybrid system has been designed and installed to generate power which combines more than one type of energy source, like in this case solar and wind energy is being used. Hybrid models are renewable energy systems that can help conserve energy by reducing the use of fuel in vehicles. Hence developing a reliable method for the economical evaluation of Hybrid Systems for electricity production. These nonrenewable energy sources can be saved by using hybrid electric vehicles. The basic principle of a solar vehicle is to use energy stored in a battery after it has been charged by a solar panel. Power generated by renewable energy sources has recently become one of the most promising solutions for the electrification of islands and remote rural areas. But the high dependency on weather conditions and the unpredictable nature of these renewable energy sources are the main drawbacks. To overcome this weakness, solar energy combined with wind energy can be used. The charged batteries are used to drive the motor which serves here as an engine and moves the vehicle in reverse or forward direction. This idea, in future, may help to protect our fuels from getting extinguished. For the first time, this study has provided a renewable energy-based replacement for the internal engine in a hybrid electric vehicle. A battery/solar panel/wind hybrid power source is proposed to replace the internal combustion engine with a small-size solar panel positioned on the roof of the Hybrid Vehicle (HV), and a micro wind turbine located in front of the HV, behind the condenser of the air conditioning system. The proposed power source is composed of a Lithium (Li)-ion battery, an auxiliary renewable energy based Photovoltaic (PV) module, and a wind energy conversion system, including a micro wind turbine. There is a need to construct a prototype of a battery/PV/wind hybrid power source. Experimental verifications need to be presented that demonstrate the utilization of the PV module and the micro wind turbine and prove this will provide a higher power efficiency and speed than would normally be possible for a hybrid electric vehicle.

Keywords: hybrid vehicle, renewable energy, solar energy, wind energy.

Dr. LEENAAV PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

- 5 -

# TABLE OF CONTENTS

CONTENTS	AGE NO
ABSTRACT	5
LIST OF FIGURES	9
CHAPTER 1 INTRODUCTION	10
1.1TYPES OF CONVENTIONAL SOURCES OF ENERGY	11
1.1.1 COAL	11
1.1.2 OIL	11
1.1.3 PETROLEUM AND NATURAL GAS	11
1.1.4 FUEL WOODS	11
1.1.5 THERMAL POWER PLANT	11
1.1.6 NUCLEAR ENERGY	12
1.2 TYPES OF NON-CONVENTION SOURCES OF ENERGY	12
1.2.1 SOLAR ENERGY	12
1.2.2 WIND ENERGY	12
1.2.3 BIOMASS ENERGY	12
1.2.4 TIDAL ENERGY	13
1.2.5 GEOTHERMAL ENERGY	13
1.3 SOLAR PANEL	13
1.3.1 POLYCRYSTALLINE SOLAR PANELS	14
1.3.2 MONOCRYSTALLINE SOLAR PANELS	14
1.4 WIND TURBINE	15
1.4.1 HORIZONTAL AXIS	15
1.4.2 VERTICAL AXIS	16
CHAPTER 2 LITERATURE REVIEW	17
CHAPTER 3 PROBLEM STATMENT CHAPTER 3 PROBLEM STA	20

3.1 PRODUCTION AND DISTRIBUTION	20
3.2 FUEL COST	20
3.3 AIR QUALITY	21
3.4 INFRASTRUCTURE	21
3.5 WATER POLLUTION	21
3.6 LAND DEGRADATION	21
3.7 HEALTH IMPACTS	21
3.8 ENERGY INEQUALITY	21
3.9 PRICE VOLATILITY	22
3.10 DEPENDENCY ON IMPORTED ENERGY	22
3.11 TECHNOLOGICAL LIMITATIONS	22
CHAPTER 4 OBJECTIIVES	23
4.1 LOWER RUNNING COST	23
4.2 LOW MAINTANANCE COST	23
4.3 ZERO TAIL PIPE EMISSION	23
4.4 PETROL AND DIESEL USE IS DESTROYING OUR PLANET	23
4.5 NO NOISE POLLUTION	24
4.6 RENEWABLE ENERGY INTEGRATION	24
4.7 ENERGY EFFICIENCY	24
4.8 RANGE EXTENSION	24
4.9 OFF-GRID CAPABILITIES	24
4.10 INNOVATION AND TECHNOLOGICAL ADVANCEMENT	24
4.11 EDUCATIONAL AND AWARENESS PLATFORM	24
4.12 INTEGRATION WITH SMART GRIDS	25
4.13 REDUCED OPERATING COSTS	25
4.14 SCALABILITY AND MARKET ADOPTION	25
- 7 - Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLL ENGINEERING & TECHNOL PAYYANUR, KANNUR	EGE OF

CHAPTER 5 MAIN COMPONENTS	26
5.1 SOLAR PANEL	26
5.2 WIND TURBINE	26
5.3 BATTERY	27
5.4 DC MOTOR AND CONTROLLING KIT	28
5.5 SOLAR CHARGE CONTROLLER	28
CHAPTER 6 MODEL AND WORKING	30
CHAPTER 7 DESIGNING OF COMPONENTS	36
7.1 DESIGNING OF MOTOR	36
7.2 DESIGNING OF BATTERY	37
7.3 DESIGNING OF WIND TURBINE	38
CHAPTER 8 RESULT	39
8.1 ADVANTAGE	39
8.1.1 RENEWABLE ENERGY	39
8.1.2 ENERGY INDEPENDENCE	39
8.1.3 REDUCED OPERATING COSTS	40
8.1.4 REDUCED ENVIRONMENTAL IMPACT	40
8.2 DISADVANTAGE	40
8.2.1 LIMITED AVAILABILITY	40
8.2.2 ENERGY STORAGE CHALLENGES	40
8.2.3 ENERGY STORAGE CHALLENGES	40
8.2.4 INFRASTRUCTURE REQUIREMENTS	40
CHAPTER 9 CONCLUSION AND FUTURE SCOPE	41
9.1 CONCLUSION	41
9.2 FURUTE SCOPE	41
REFERENCE	42
Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF - 8 - ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR	

## LIST OF FIGURES

CHAPTER	TITLE	PG.NO
5.1	SOLAR PANEL	26
5.2	WIND TURBINE	27
5.3	TURBINE MOTOR	27
5.4	AMARON BATTERY	27
5.5	BLDC MOTOR	28
5.6	(SKETCH) BRUSHLESS DC MOTOR BLOCK	28
	DIAGRAM	
5.7	MOTOR AND KIT	. 29
5.8	SOLAR CHARGE	29
ě.	CONTROLLER	
6.1	2D MODEL	30
6.2	3D MODEL (SIDE VIEW)	30
6.3	3D MODEL (CORNER VIEW)	31
6.4	3D MODEL (FRONT VIEW)	31
6.5	3D MODEL (TOP VIEW)	32
6.6	BYPASS DIODE	33
6.7	BUCK CONVERTER	33
6.8	TURBINE	33
6.9	AIR FLOW OVER A TURBINE BLADE	34
6.10	RECTIFIER (CIRCUIT DIAGRAM)	34
6.11	RECTIFIER	35
8.1	FINAL WORK	39

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

- 9 -

# FLOATING WASTE COLLECTING ROBOT

PROJECT REPORT

Submitted By

# ADWAIDH BALAN (SNC19ME002) ANURAG A (SNC19ME004) FARHAN C (SNC19ME009)

То

The APJ Abdul Kalam Technological University in partial fulfillment of the requirements for the award of the Degree

Of

Bachelor of Technology

#### In

Mechanical Engineering



#### **Department of Mechanical Engineering**

## SREE NARAYANA GURU COLLEGE OF ENGINEERING AND TECHNOLOGY PAYYANUR

**JUNE 2023** 

# DECLARATION

We undersigned hereby declare that the project report ("FLOATING WASTE COLLECTING ROBOT"), submitted for partial fulfilment of the requirements for the award of degree of Batchelor of Technology of the APJ Abdul Kalam Technological University, Kerala is a Bonafede work done by me under supervision of (Mr.ATHUL RAJ PP). This submission represents my ideas in my own words and where ideas or words of others have been included, I have adequately and accurately cited and referenced the original sources. I also declare that I have adhered to ethics of academic honesty and integrity and have not misrepresented or fabricated any data or idea or fact or source in my submission. I understand that any violation of the above will be a cause for disciplinary action by the institute and/or the University and can also evoke penal action from the sources which have thus not been properly cited or from whom proper permission has not been obtained. This report has not been previously formed the basis for the award of any degree, diploma or similar title of any other University.

Place:

Date:

Signature

## DEPARTMENT OF MECHANICAL ENGINEERING



## CERTIFICATE

This is to certify that the project report entitled "FLOATING WASTE COLLECTING ROBOT" submitted by 'ADWAIDH BALAN (SNC19ME002), ANURAG A (SNC19ME004), FARHAN C(SNC19ME009)' to the APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degreeof Bachelor of Technology in is a Bona fide record of the project work carried out by him/her under my/our guidance and supervision. This report in any form has been submitted to any other University or Institute for any purpose.

Supervisor

24

Project Coordinator

HEAD OF THE DEPT

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY

# ACKNOWLEDGEMENT

I would like to extend my gratitude to everyone who helped us in the completion of this project. I express my sincere gratitude to our Management SREE BHAKTHI SAMVARDHINI YOGAM, TALAP, KANNUR for having us provided with all the facilities required for the success of this presentation. I would like to express my sincere gratitude to our Principal Dr. LEENA A V for providing the necessary tools. I'am greatly obliged to Mr. JACOB THOMAS, Head of the Department of ME and project coordinator Mr.RAHUL A.M for giving us this opportunity and encouragement throughout the presentation. I would like to thank our guide, Mr. ATHUL RAJ PP, Assistant Professor, Department of ME, Sree Narayana Guru College of Engineering and Technology, Payyanur for his great support and guidance. I, on this occasion, remember the valuable suggestions and constructive criticism from our teachers which were inevitable for the successful completion of our project.

i

#### Thank you

#### ANURAG A

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

# ABSTRACT

Marine pollution, particularly from floating waste, poses a significant threat to the health of our oceans and ecosystems. To address this challenge, we propose the development of an Unmanned Floating Waste Collecting Robot (UFWCR), an autonomous robotic system designed to efficiently and effectively collect and remove debris from marine environments. This project's future expansion is to leverage , artificial intelligence, and environmental sensing technologies to create a self-sustaining solution that can operate autonomously in various marine environments.

The implementation of the Unmanned Floating Waste Collecting Robot has the potential to significantly contribute to marine pollution mitigation efforts. By autonomously collecting and removing floating waste, the UFWCR can help protect marine ecosystems, preserve biodiversity, and reduce the detrimental effects of pollution on aquatic life. Moreover, this project aims to raise awareness about the importance of waste management and promote sustainable practices to safeguard our oceans for future generations. In this project we use conveyor belt mechanism to collect the waste and transfer it to a collecting panel. The rotating mechanism is used for the motion of the robot.

KEYWORDS: Conveyor belt, Rotating mechanism, Artificial Inteligence

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

ii

# **TABLE OF CONTENTS**

CONTENTS	PAGE NO
ABSTRACT	ii
LIST OF FIGURES	iv
INTRODUCTION	1
LITERATURE REVIEW	2
EXISTING SYSTEM	5
PROPOSED SYSTEM	5
MICROCONTROLLERS AND MICROPROCESSORS	5
HARDWARE DESCRIPTION	16
POWER SUPPLY	25
MOTOR DRIVERV IC L293D	25
MOTOR	31
BLUETOOTH MODULE	32
PCB DESIGN	34
SOLDERING EQUIPMENTS	37
SOFTWARE DESCRIPTION	39
ANDROID	48
PROGRAM CODE	51
FUTURE EXPANSION	58
CONCLUSION	58
REFERENCE	59
1	

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

iii

# LIST OF FIGURES

TITLE		PG.NO
BLOCK DIAGRAM	4	7
CIRCUIT DIAGRAM		11
FLOW CHART		13
ARDUINO UNO		16
POWER SUPPLY		25
MOTOR DRIVERV IC L293D		26
LOGIC DIAGRAM		26
H BRIDGE CIRCUIT		29
MOTOR		31
DIPTRACE SOFTWARE		42
PCB LAYOUT		46
COMPONENT LAYOUT		47
ANDROID		48

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

iv

# AUTOMATIC SOLAR CHARGING HYBRID GRINDING AND CUTTING MACHINE

# PROJECT REPORT

Submitted by

# ARSH IBRAHIM : SNC19ME005 MOHAMMED RAMADAN ANWAR : SNC19ME012 SAFVAN I M : SNC19ME015 VIDYASAGAR P : SNC19ME018

to

the APJ Abdul Kalam Technological University

in partial fulfilment of the requirements for the award of the Degreeof

Bachelor of TechnologyIn

Mechanical Engineering



Department Of Mechanical Engineering

Sree Narayana Guru College Of Engineering And Technology

Payyanur

June 2023

#### DECLARATION

We undersigned hereby declare that the project report ("AUTOMATIC SOLAR CHARGING HYBRID GRINDING AND CUTTING MACHINE"), submitted for partial fulfilment of the requirements for the award of degree of Master of Technology of the APJ Abdul Kalam Technological University, Kerala is a Bonafede work done by me under supervision of Mr. JACOB THOMAS, Asst. Prof. in Mechanical Engineering. This submission represents my ideas in my own words and where ideas or words of others have been included, I have adequately and accurately cited and referenced the original sources. I also declare that I have adhered to ethics of academic honesty and integrity and have not misrepresented or fabricated any data or idea or fact or source in my submission. I understand that any violation of the above will be a cause for disciplinary action by the institute and/or the University and can also evoke penal action from the sources which have thus not been properly cited or from whom proper permission has not been obtained. This report has not been previously formed the basis for the award of any degree, diploma or similar title of any other University.

Place :

Date :

Signature

ARSH IBRAHIM MOHAMMED RAMADAN ANWAR SAFVAN I M VIDYASAGAR P

## DEPARTMENT OF MECHANICAL ENGINEERING

## SREE NARAYANA GURU COLLEGE OF ENGINEERING AND

## **TECHNOLOGY, KANNUR**



## CERTIFICATE

This is to certify that the report entitled "AUTOMATIC SOLAR CHARGING HYBRID GRINDING AND CUTTING MACHINE" submitted by 'ARSH IBRAHIM (SNC19ME005), MOHAMMED RAMADAN ANWAR (SNC19ME012), SAFVAN I M (SNC19ME015), VIDYASAGAR P (SNC19ME018)' to the APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degree of Bachelor of Technology in (8<sup>th</sup> semester) is a Bonafede record of the project work carried out by him/her under my/our guidance and supervision. This report in any form has not been submitted to any other University or Institute for any purpose.

Project coo dinator



#### ACKNOWLEDGEMENT

We are grateful to the co-operation and constant encouragement by our Head of the Department and our guide Mr. JACOB THOMAS, Asst. Prof. Mechanical Engineering and project co-ordinator Mr. RAHUL A.M, Asst. Prof. Mechanical Engineering, their regular suggestions made our work easy and proficient. Their moral support and continuous guidance enabled us to complete our work successfully. We wish to express our appreciation to all the staff members of ME department of our college who helped to overcome our doubts in doing this project.

We are heavily indebted to our Principal **Dr. LEENA AV** for his/her constant inspiration assistance throughout the project. We wish to thank our parents for their undivided support and interest who inspired us and encouraged us to go our own way.

i

## ABSTRACT

This project deals with the fabrication of automatic charging solar grinding and cutting machine, when grinding a work piece which works in the principle of automatic charging system. The main features of this machine are electric power saving, more easily, reduces fatigue. It is used for grinding any shape of object like Circular, Rectangular, and Polygon. In our project grinding machine is used to grinding the different types of material. The grinding machine is rotated by the DC motor. AC main supply also is used to grinding the work piece. Solar panel is used to charge the battery by using photovoltaic principle.

According to the type of material to be grind, the grinding tool can be changed. This machine can be widely applied in almost all type of industries. The principle parts of this attachment are main body, motor with pulley, bearings, spur gear system and DC generator etc. This machine is fixed on the worktable, where the compound rest. Where the motor is on, the abrasive grinding stone and the roller wheel will be rotated. The DC generator is used to store the electrical energy to the battery, which is coupled to the shaft with the help of belt drive.

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

ii

# TABLE OF CONTENTS

Contents	Page No.
ACKNOWLEDGEMENT	• • i
ABSTRACT	ii
LIST OF FIGURES	iv
LIST OF TABLES	v
CHAPTER 1 INTRODUCTION	1
1.1 GENERAL INTRODUCTION	1
CHAPTER 2 NEED FOR NON-CONVENTIONAL ENERGY SOURCES	2
2.1 PRIMARY ENERGY SOURCES	2
2.2 SECONDARY FUELS	2
2.3 WORLD ENERGY FUTURE	3
2.4 NEED FOR NON-CONVENTIONAL ENERGY	4
CHAPTER 3 LITERATURE SURVEY	5
CHAPTER 4 COMPONENTS AND DESCRIPTION	8
4.1 SOLAR PANEL	8
4.1.1 METHODS OF UTILIZATION OF SOLAR ENERGY	8
4.1.2 DIRECT METHOD OF UTILIZATION OF SOLAR EN	ERGY 9
4.1.3 SOLAR CELL	13
4.1.4 SOLAR CELL MODULES	14
4.1.5 FLAT PLATE ARRAYS	16
4.1.6 CONCENTRATING ARRAYS	16
4.1.7 SOLAR CELL CONNECTING ARRANGEMENTS	16
4.1.8 CONSTRUCTION	17
4.1.9 TYPES OF SOLAR CELLS	19
4.2 BATTERY	21
4.2.1 LEAD ACID WET CELL	22
4.2.2 CONSTRUCTION	24
4.2.3 CHEMICAL ACTION	24
4.2.4 CARING FOR LEAD ACID BATTERIES	26
iii	Dr. LEENA AV PRINCIPAL PRINCIPAL COLLEGE OF ENARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY ENGINEERING & TECHNOLOGY ENGINEERING & TECHNOLOGY
SRE	ENARAYANA G& TECHNOLOG ENGINEERING & TECHNOLOG ENGINEERING & TECHNOLOG ENGINEERING & TECHNOLOG ENGINEERING & TECHNOLOG ENGINEERING & TECHNOLOG

4.2.5 CURRENT RATINGS	28
4.2.6 SPECIFIC GRAVITY	29
4.2.7 CHARGING THE LEAD ACID BATTERY	30
4.3 DC MOTOR	31
4.3.1 PRINCIPLE OF OPERATION OF DC MOTOR	. 32
4.3.2 ELECTROMAGNETS AND MOTORS	34
4.3.3 ARMATURE	35
4.3.4 COMMUTATOR AND BRUSHES	36
4.4 DC GENERATOR	38
4.4.1 DC GENERATOR CONSTRUCTION	40
4.5 GEAR DRIVE MECHANISM	40
4.5.1 SPUR GEAR	41
4.5.2 INTERNAL SPUR GEAR	42
4.5.3 EXTERNAL SPUR GEAR	42
4.5.4 BEARINGS WITH BEARING CAP	43
4.5.5 CONSTRUCTION AND TYPES OF BALL BEARINGS	44
4.5.6 TYPES OF BALL BEARINGS	45
4.5.7 BEARING LOADS	46
4.6 FRAME STAND	48
4.7 POWER SUPPLY	50
4.7.1 TRANSFORMER	51
4.7.2 RECTIFIER	51
4.7.3 FILTER	51
4.7.4 REGULATOR	51
CHAPTER 5 DRAWINGS	53
CHAPTER 6 WORKING PRINCIPLE	55
CHAPTER 7 ADVANTAGES AND DIDADVANTAGES	56
CHAPTER 8 APPLICATIONS	57
CHAPTER 9 LIST OF MATERIALS	58
CHAPTER 10 CONCLUSION	59
REFERENCE	60
New	A
iv for the second s	AV
iv Dr. LEENA PRINCIP SREE NARAYANA GUP SREE NARAYANA GUP	AL COLLEGE OF
PRINCI SREE NARAYANA GUP SREE NARAYANA GUP ENGINEERING & T ENGINEERING & T PAYYANUR, I	ECHNOLOGY
PATT	

# LIST OF FIGURES

CHAPTER	TITLE	PAGE NO.
4.1	PHOTO VOLTAIC EFFECT	10
4.2	LIGHT TO ELECTRICITY CONVERSIO	N 10
4.3	PN JUNCTION BIAS	12
4.4	SOLAR CELL ARRANGEMENT SERIES AND PARALLEL	IN 15
4.5	SILICON PHOTO VOLTAIC CELL	17
4.6	LEAD ACID BATTERY	23
4.7	CHEMICAL REACTION IN BATTERIES	25
4.8 *	PRINCIPLE OF OPERATION OF E	OC <sup>32</sup>
4.9	SIMPLE MOTOR	33
4.10	ELECTRO MAGNETS AND MOTORS	35
4.11	ARMATURE	35
4.12	COMMUTATOR AND BRUSHES	36
4.13	ELECTRIC MOTOR	36
4.14	DC GENERATOR	39
4.15	RADIAL BEARINGS	44

v

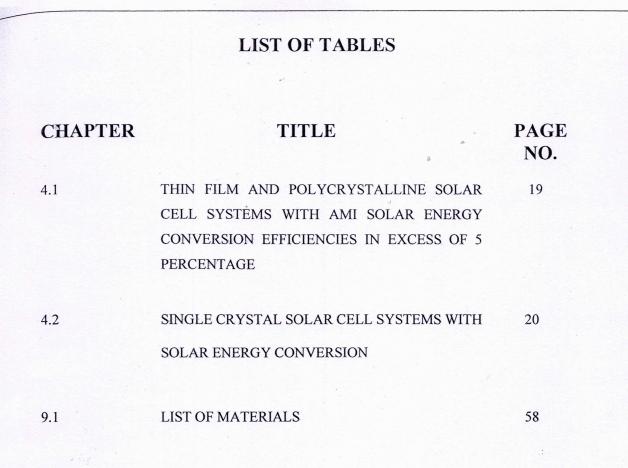
Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

4.16	CROSS SECTION OF RADIAL BEARINGS	44
4.17	CROSS SECTION OF RADIAL BEARINGS	47
4.18	BLOCK DIAGRAM	50
4.19	12V POWER SUPPLY UNIT	50
4.20	VOLTAGE REGULATOR MODEL CIRCUIT	52
5.1	MODEL	53
5.2	BEARING CAP	53
5.3	ROLLING CAP	54

len

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

vi



Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

vii

# HILL HOLD ASSIST ON MANUAL TRANSMISSION VEHICLES

#### PROJECT REPORT

submitted by

# ADARSH P K (SNC19ME001) ATHUL B (SNC19ME007)

# MOHAMMED AAFIL ISMAYIL M K (SNC19ME011)

to

The APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degree

of

Bachelor of Technology

In

Mechanical Engineering



# **Department of Mechanical Engineering**

Sree Narayana Guru College of Engineering and Technology,

Payyanur

**JUNE 2023** 

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

1

# DECLARATION

We undersigned hereby declare that the project report "HILL HOLD ASSIST ON MANUAL TRANSMISSION VEHICLES", submitted for partial fulfilment of the requirements for the award of degree of Batchelor of Technology of the APJ Abdul Kalam Technological University, Kerala is a Bonafede work done by us under supervision of Dr. SUDHIN CHANDRAN, Assistant Professor, Department of ME. This submission represents our ideas in our own words and where ideas or words of others have been included, We have adequately and accurately cited and referenced the original sources. We also declare that we have adhered to ethics of academic honesty and integrity and have not misrepresented or fabricated any data or idea or fact or source in our submission. We understand that any violation of the above will be a cause for disciplinary action by the institute and/or the University and can also evoke penal action from the sources which have thus not been properly cited or from whom proper permission has not been obtained. This report has not been previously formed the basis for the award of any degree, diploma or similar title of any other University.

Place:

Date:

ADARSH P K

ATHUL B

Adam

MOHAMMED AAFIL ISMAYIL M K

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

2

## DEPARTMENT OF MECHANICAL ENGINEERING



## CERTIFICATE

This is to certify that the project report entitled "HILL HOLD ASSIST ON MANUAL TRANSMISSION VEHICLES" submitted by 'ADARSH P K (SNC19ME001), ATHUL B (SNC19ME007), MOHAMMED AAFIL ISMAYIL M K (SNC19ME011)'to the APJ Abdul Kalam Technological University in partial fulfilment of the requirements for the award of the Degree of Bachelor of Technology is a Bona fide record of the project work carried out by him/her under my/our guidance and supervision. This report in any form has been submitted to any other University or Institute for any purpose.

22 18 2003 Supervisor

Project Coordinator

THE DEPT OF

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

3

# ACKNOWLEDGEMENT

We would like to extend our gratitude to everyone who helped us in the completion of this project. We express our sincere gratitude to our Management SREE BHAKTHI SAMVARDHINI YOGAM, TALAP, KANNUR for having us provided with all the facilities required for the success of this presentation. We would like to express our sincere gratitude to our Principal Dr. LEENA A V for providing the necessary tools. We are greatly obliged to Mr. JACOB THOMAS, Head of the Department of ME and project coordinator Mr. RAHUL A.M, Assistant Professor, Department of ME for giving us this opportunity and encouragement throughout the presentation. We would like to thank our guide, Dr SUDHIN CHANDRAN, Assistant Professor, Department of ME, Sree Narayana Guru College of Engineering and Technology, Payyanur for his great support and guidance. We, on this occasion, remember the valuable suggestions and constructive criticism from our teachers which were inevitable for the successful completion of our project.

Thanking you

ADARSH P K

ATHUL B

MOHAMMED AAFIL ISMAYIL M K

## ABSTRACT

Road transport safety is an important issue in the land transport sector all over the world due to the increment in the usage of automobiles in few decades. It is highly likely that ineffective braking is to blame for a number of car accidents that result in catastrophic injuries. Between 20 and 30 percent of all work-related deaths and major injuries each year are caused by reversing vehicles. This is a scientifically proven fact. The paper presents "HILL HOLD ASSIST ON MANUAL TRANSMISSION VEHICLES" for both light and heavy vehicles. This paper outlines system requirements to successfully develop and deploy a less complicated, safe and secure mechanism for the uncontrolled reverse motion of the vehicle on hilly terrains.

This mechanism consists of a vehicle and ratchet & pawl connected to the rear drive shaft of the vehicle and an electromagnet which will control the movement of the pawl while engaging or disengaging the mechanism. The engaging mechanism will represent the reverse motion is undesirable or to be restricted and disengaging mechanism when the reverse motion is desirable. Technically, this mechanism encounters the issue free motion of the shafts of the gearbox as the vehicle tries to roll downhill when the clutch is pressed (disengaged) for the moments in which driver shifts his foot from the brake pedal to accelerator pedal to accelerate the engine. Such mechanisms restrict one or the other shaft(s) of the gearbox to rotate opposite under the influence of wheels, thereby restricting vehicle to roll back in opposite direction. In this work the mechanism has been developed to stop the vehicle from rolling backwards when the vehicle is moving in the hill roads.

**KEYWORDS** : Ratchet, Pawl, Electromagnet

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

- 5 -

# TABLE OF CONTENTS

CONTENTS	PAGE NO
ABSTRACT	5
LIST OF FIGURES	8
CHAPTER 1 INTRODUCTION	9
CHAPTER 2 LITERATURE REVIEW	13
CHAPTER 3 OBJECTIVE & PROBLEM DEFINITION	19
CHAPTER 4 MATERIALS REQUIRED	21
4.1 RATCHET AND PAWL	21
4.2 ELECTROMAGNET	22
4.3 LIMIT SWITCH	23
4.4 BATTERY	24
CHAPTER 5 DESIGN AND ANALYSIS	25
5.1 RATCHET AND PAWL DESIGN CALCULATION	25
5.2 DESIGNED RATCHET USING SOLIDWORKS	28
5.3 LOAD ANALYSIS ON SOLIDWORKS	29
CHAPTER 6 CONSTRUCTION AND WORKING	30
6.1 CONSTRUCTION	30
6.2 WORKING	31
CHAPTER 7 RESULT	34
7.1 ADVANTAGE AND DISADVANTAGE	34
7.1.1 ADVANTAGES	34
7.1.2 DISADVANTAGES	34
CHAPTER 8 CONCLUSION AND FUTURE SCOPE	35
8.1 CONCLUSION Dr. LEENA A V	35
- 6 - PRINCIPAL SREE NARAYANA GURU COLLEGE ENGINEERING & TECHNOLOG DAYYANUR KANNUR	OF Y

8.2 FUTURE SCOPE	
8.2.1 WORKING	
CHAPTER 8 REFERENCE	•

.

den

36

37

39

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

- 7 -

## LIST OF FIGURES

. 3

CHAPTER	TITLE	PG.NO
1.1	VEHICLE WITH& WITHOUT HSA	19
3.1	RATCHET & PAWL MECHANISM	21
3.2	ELECTROMAGNET	22
3.3	LIMIT SWITCH	23
3.4	BATTERY	24
4.2	DESIGNED RATCHET	28
4.3	LOAD ANALYSIS ON SOLIDWORKS	29
5.1	DESIGNED MODEL USING FUSION 360	30
5.2	WORKING OF RATCHET &P AWL	31
6.3	WORKSHOP IMAGES	32
6.4	FINAL PROTOTYPE VIEW	33
8.2	DESIGN OF RATCHET HOUSING, PAWL, DOG	36
8.3	DOG LOCKING RATCHET HOUSING	38

un

Dr. LEENA A V PRINCIPAL SREE NARAYANA GURU COLLEGE OF ENGINEERING & TECHNOLOGY PAYYANUR, KANNUR

- 8 -